26/9/14 NOIDABA Prod'ngmt & mat.

MARKS:75 Mont

TIME: 2hrs 30 min NOTE: 1. Attempt all questions. 2. Figure to the right indicate marks.	MARKS:7
Q1.a) Explain in detail Product Life Cycle.	8
b) Explain with an example Process Plant Layout. OR	7
Q1. a) Describe Batch Production System.	8
b) Write a note on Breakdown maintenance.	7
Q2.a) Explain functions of Material Management Department	8
b) Explain different conveyors and cranes used in production process as Material Handling Equipment.	7
Q2. a) Explain 7 R's of Purchase.	8
b)Describe in detail steps involved while purchasing raw material.	7
Q3. Explain different Inventory control Techniques. OR	15
Q3. Explain different types of Purchase system.	15
Q4. Explain in detail KAIZEN . OR	15
Q4. Elaborate JIT Manufacturing System.	15
Q5. A Computer manufacturing factory uses annually 40000 units of electronic which costs ₹50 per units. Ordering cost ₹800 and carrying cost is 50% per year. 1. Find EOQ	
2. If the supplier of raw material offers a discount is offered 10% on unit pric for order quantity of 8000 units per order, should the company accept the of OR	e fer.
Q5. A factory uses annually 14400 units of a raw material which cost₹2 per unit Ordering cost is₹50 and carrying cost is 6% per year. 1.Find EOQ	
2. If the supplier of raw material offers a discount is offered 10% on unit price order quantity of 6000 units per order, should the company accept the offer.	e for